

High Temperature Thermochemical Heat Storage: Operation Modes of a 10kW Pilot Reactor based on $\text{CaO}/\text{Ca}(\text{OH})_2$

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Knowledge for Tomorrow



Content

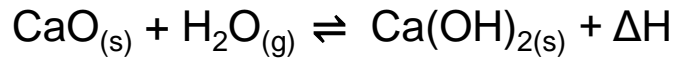
- Introduction to thermochemical energy storage based on $\text{CaO}/\text{Ca(OH)}_2$
- Material properties
- Reactor design and test bench development
- Experimental results of different operation modes
- Summary and outlook



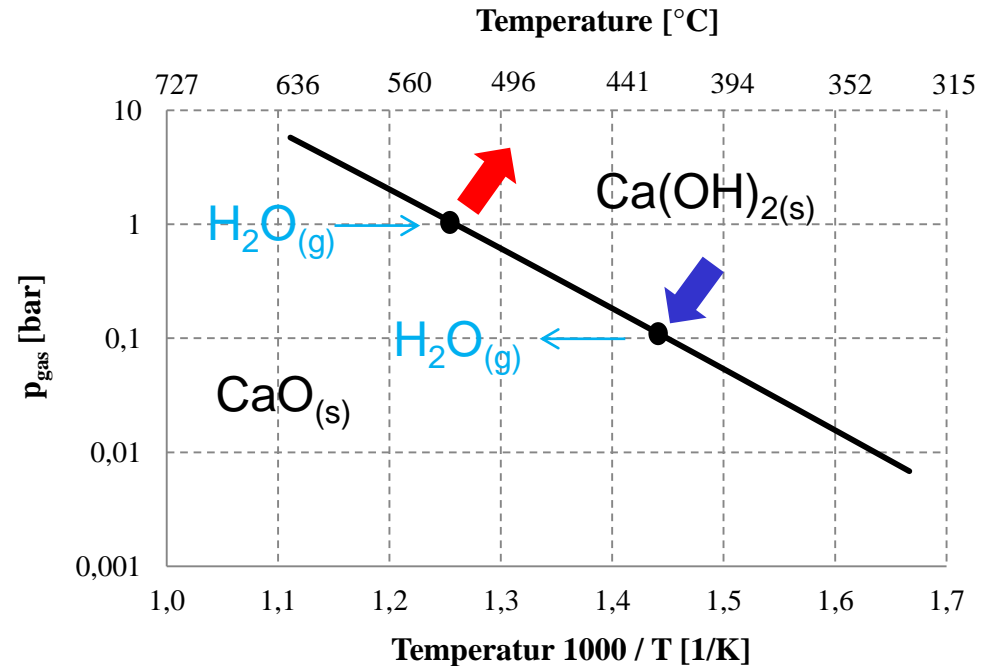
Thermochemical Heat Storage

reaction system $\text{CaO}/\text{Ca(OH)}_2$

exotherm



endotherm



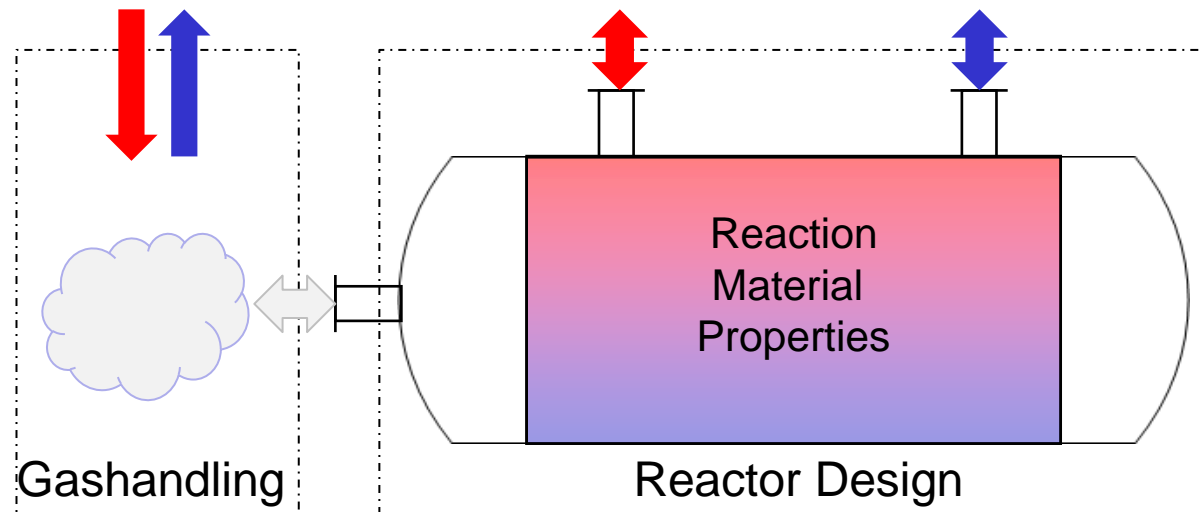
- Loss free storage of chemical potential
- Adjustable storage temperature
- Possibility of heat transformation



From a reaction system to a heat storage system

operation principle

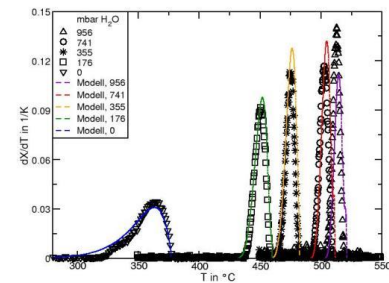
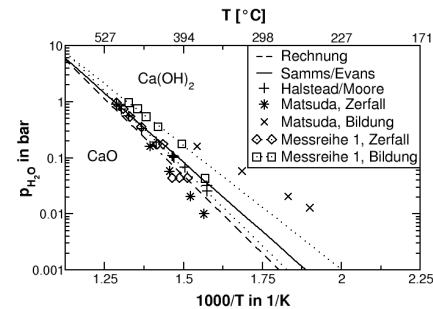
Process integration:



Material Properties - CaO/Ca(OH)₂

Chemical properties:

- Reversible reaction (400-600° C)
- Sufficiently fast rates of reaction
- No chemical degradation observed



F. Schaube et al., Thermochimica Acta, 2012

Thermophysical properties:

- Fine powder ($d_{50} \sim 5 \mu\text{m}$)
- low permeability
- Low thermal conductivity (0.1 – 0.4 W/mK)

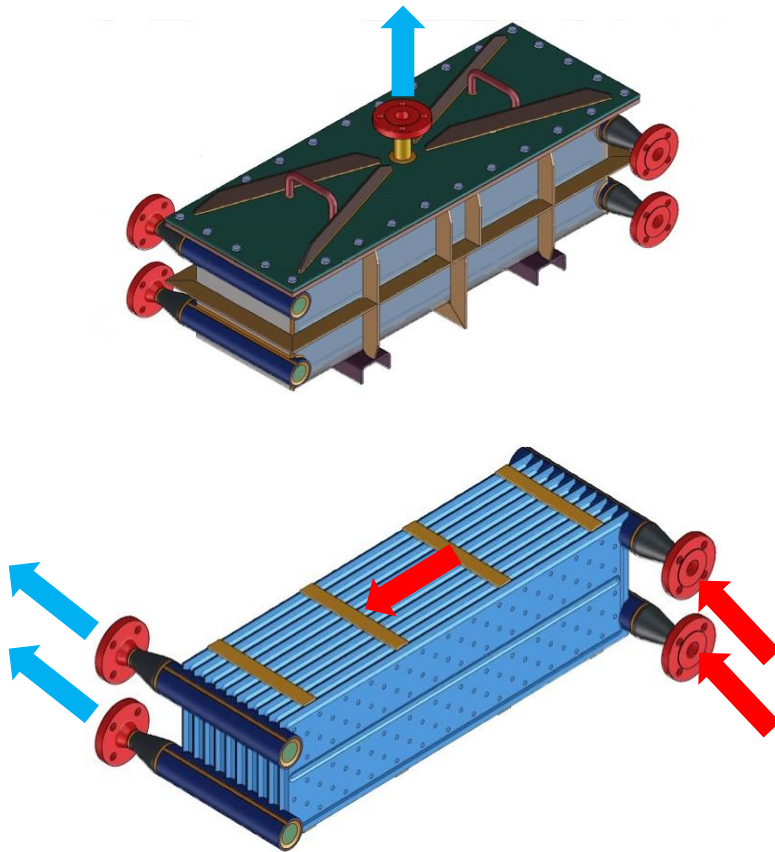


commerical available Ca(OH)₂ Ca(OH)₂ (4 Cyl)

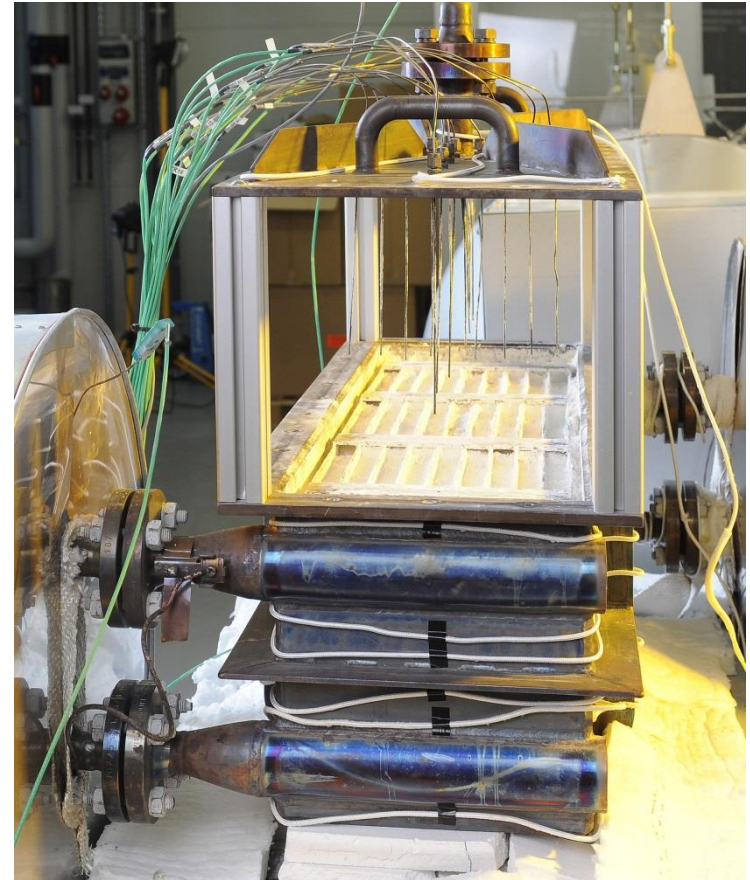


Pilot Reactor Design (10kW; 25 kg $\text{Ca}(\text{OH})_2$)

indirectly operated fixed bed

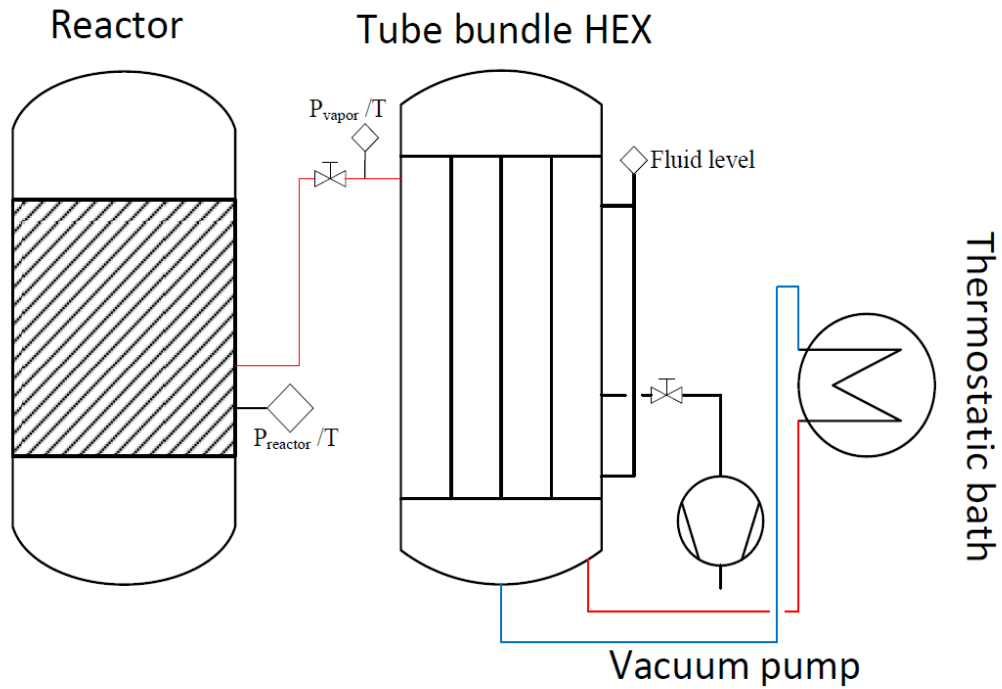


Source: DEG Engineering



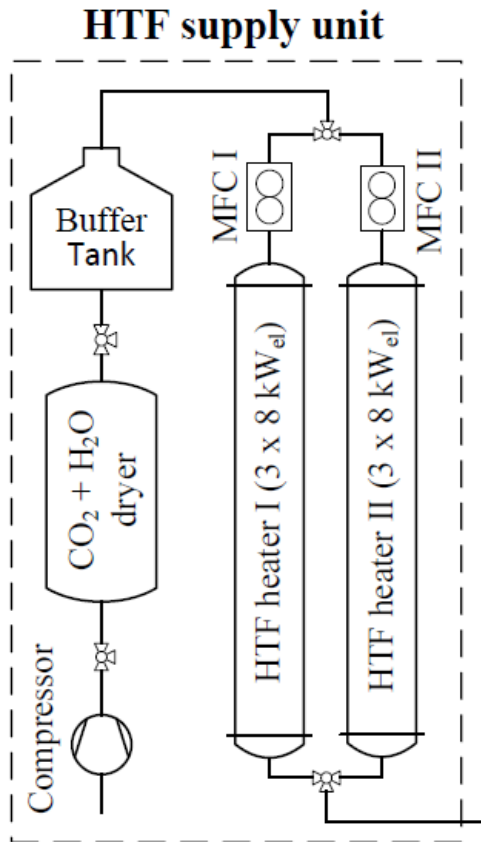
Reaction Gas Handling

vapor pressure holder(10mbar – 3bar)



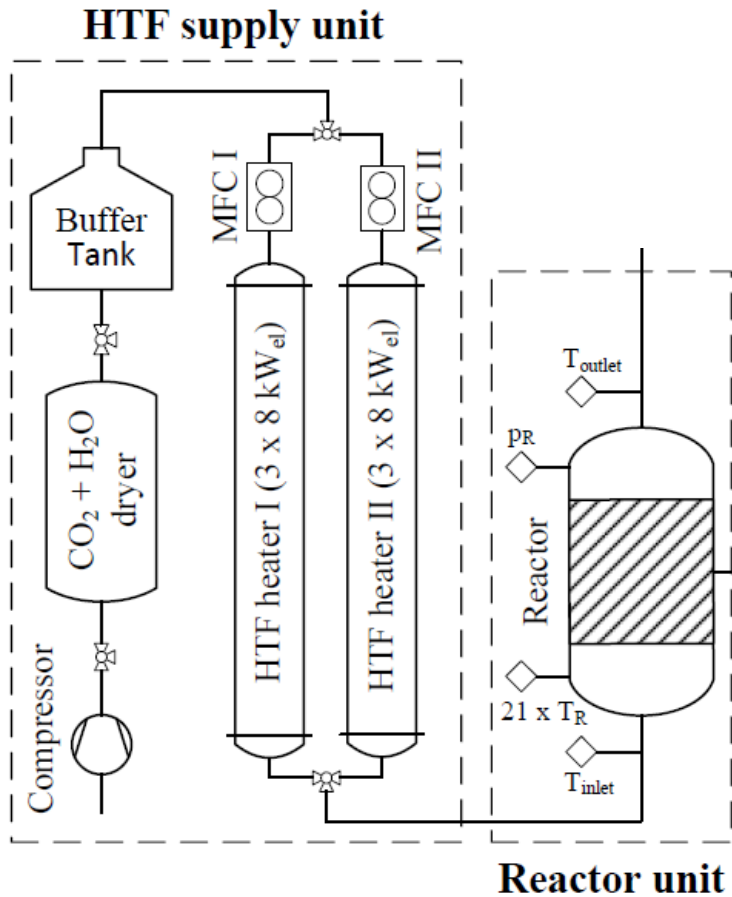
Multifunctional Pilot Plant

overall experimental set up for $\text{CaO}/\text{Ca}(\text{OH})_2$ reactor



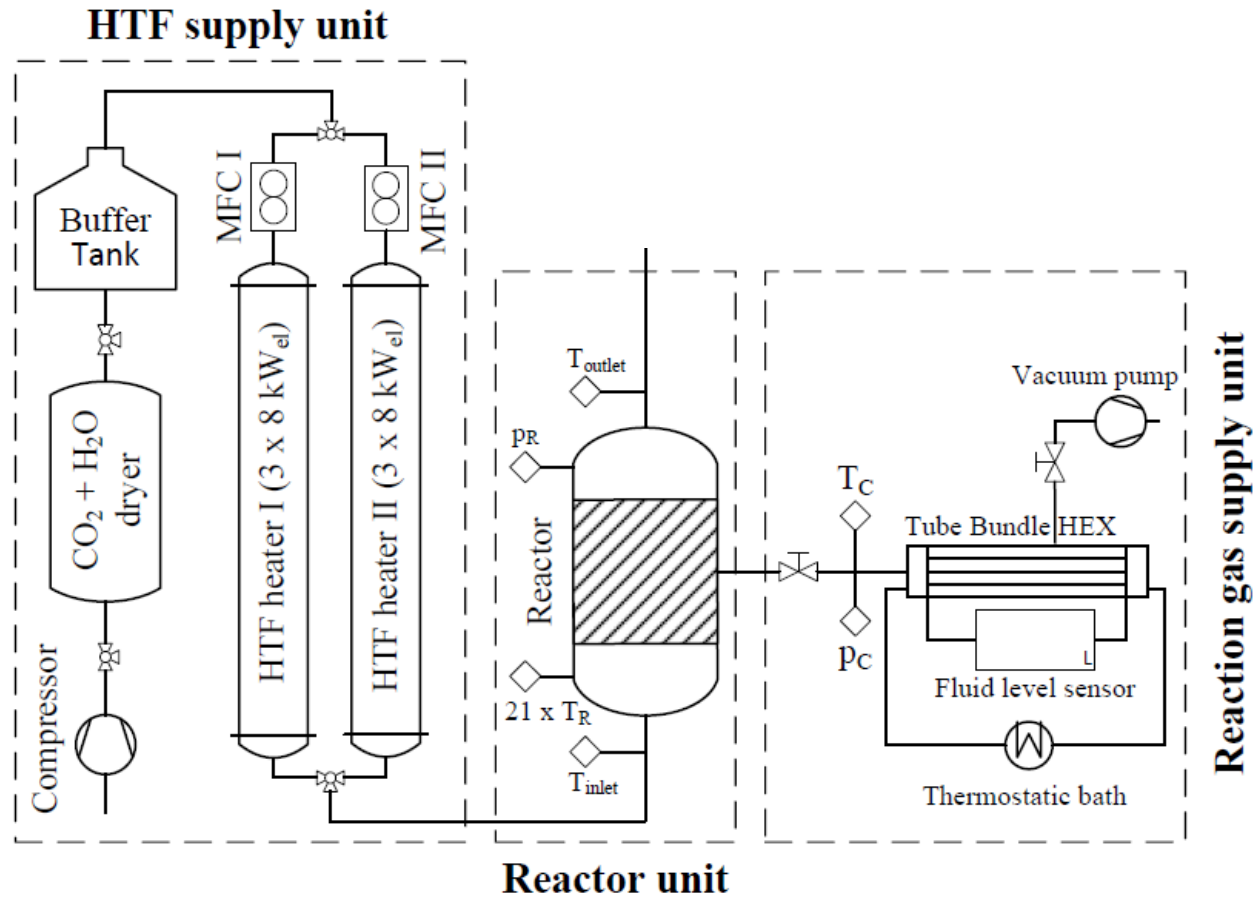
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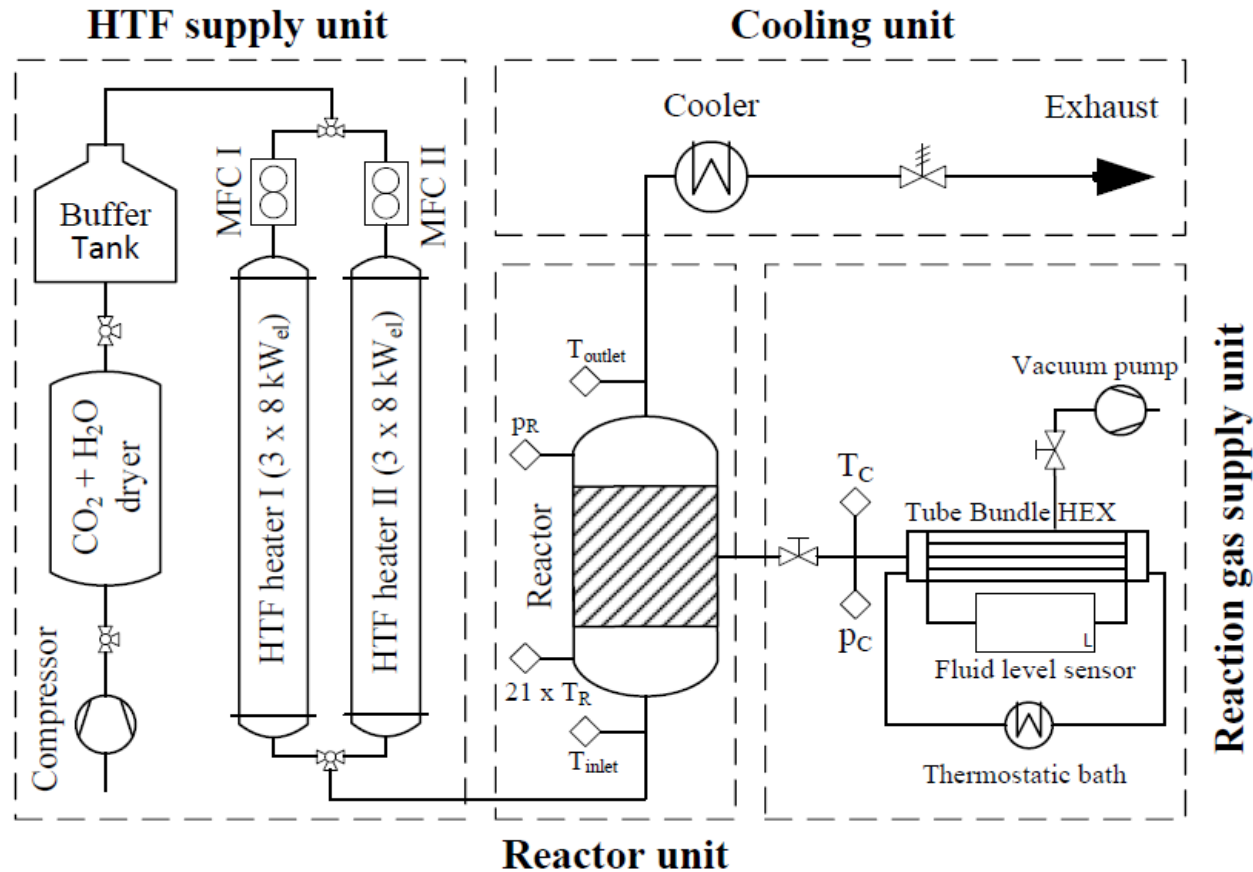
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Multifunctional Pilot Plant

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M. Schmidt et al., Applied Thermal Energy 62 (2014)



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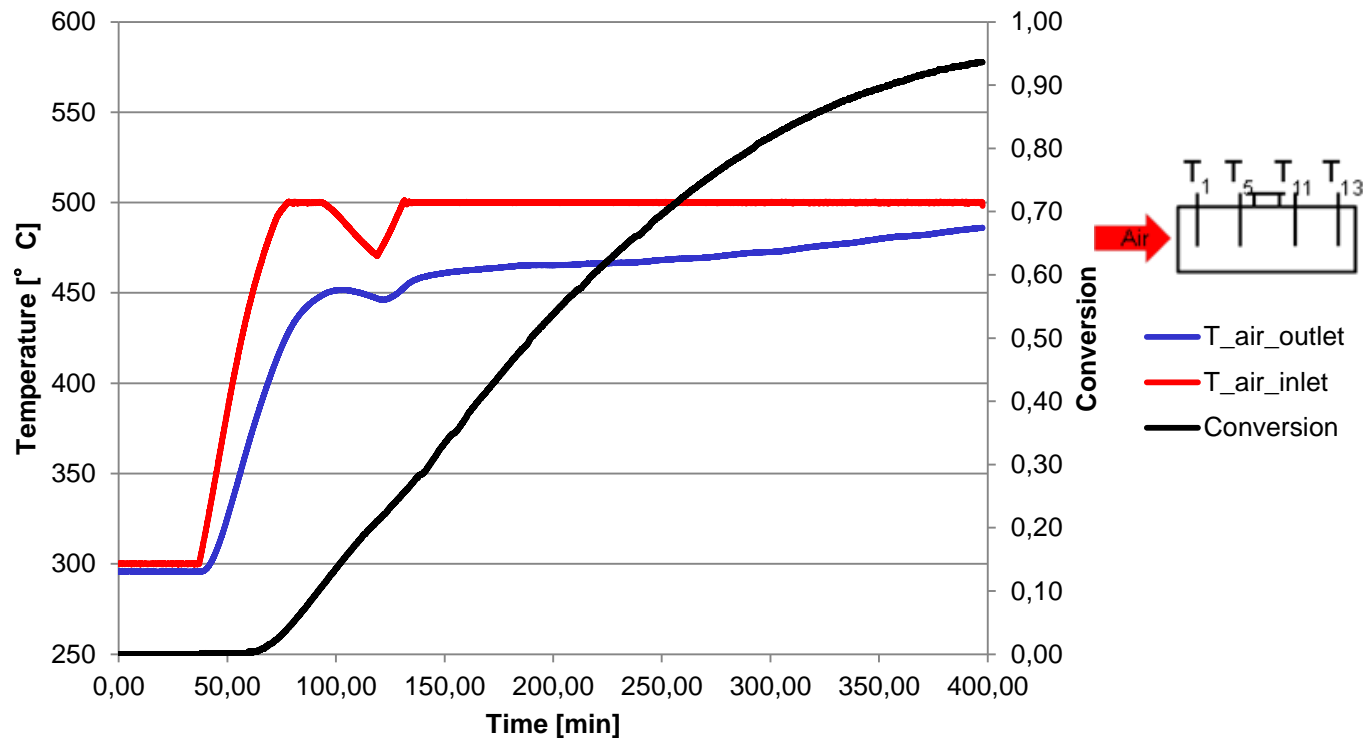
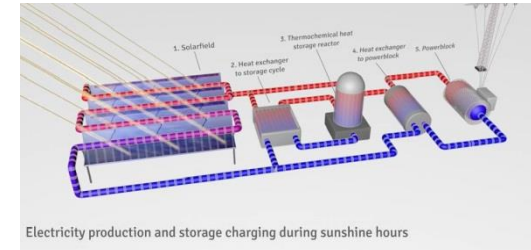


M. Schmidt et al., Applied Thermal Energy 62 (2014)



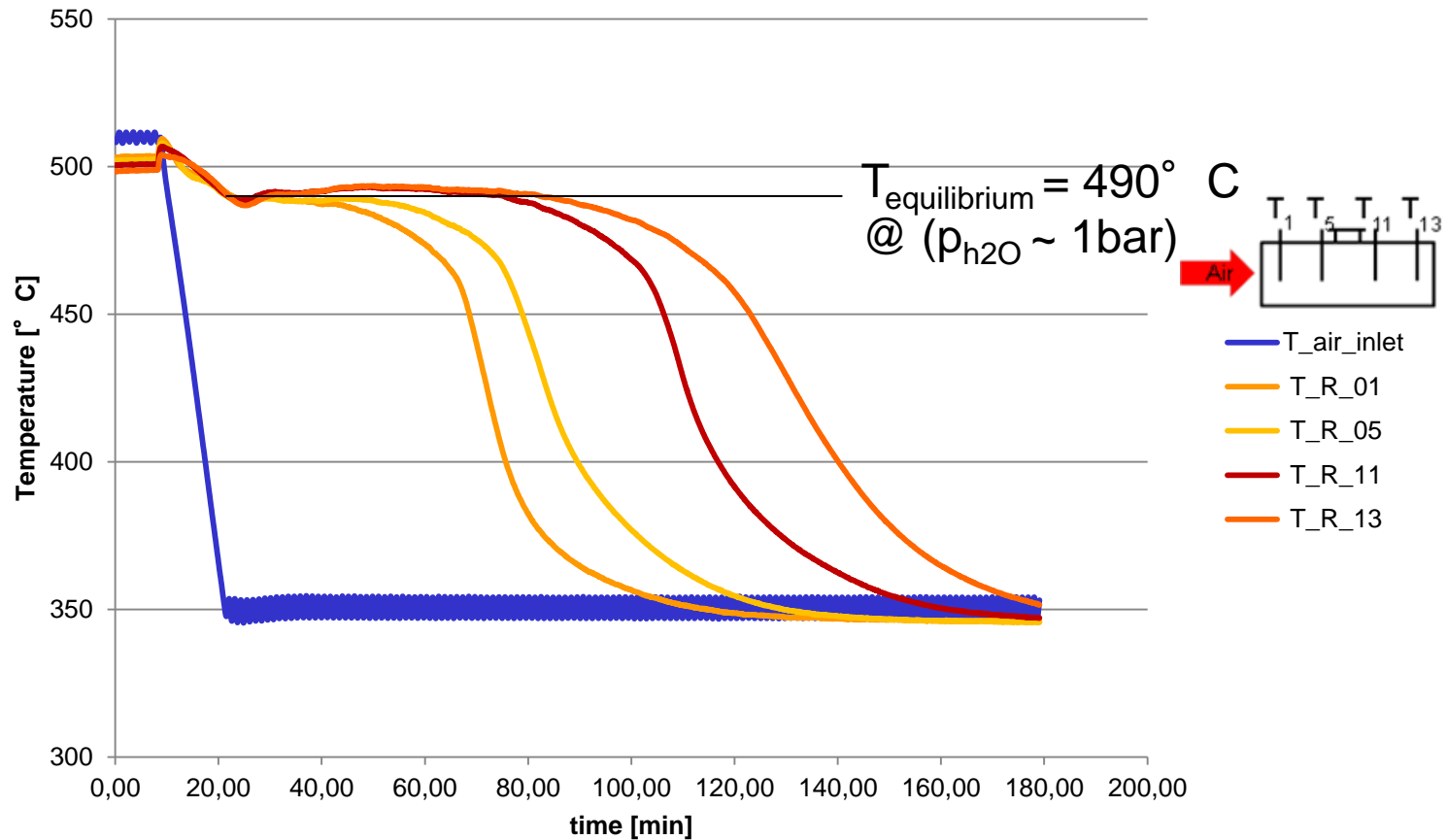
Charging Mode

dehydration of $\text{Ca}(\text{OH})_2$ at $p_{\text{H}_2\text{O}} = 100\text{mbar}$



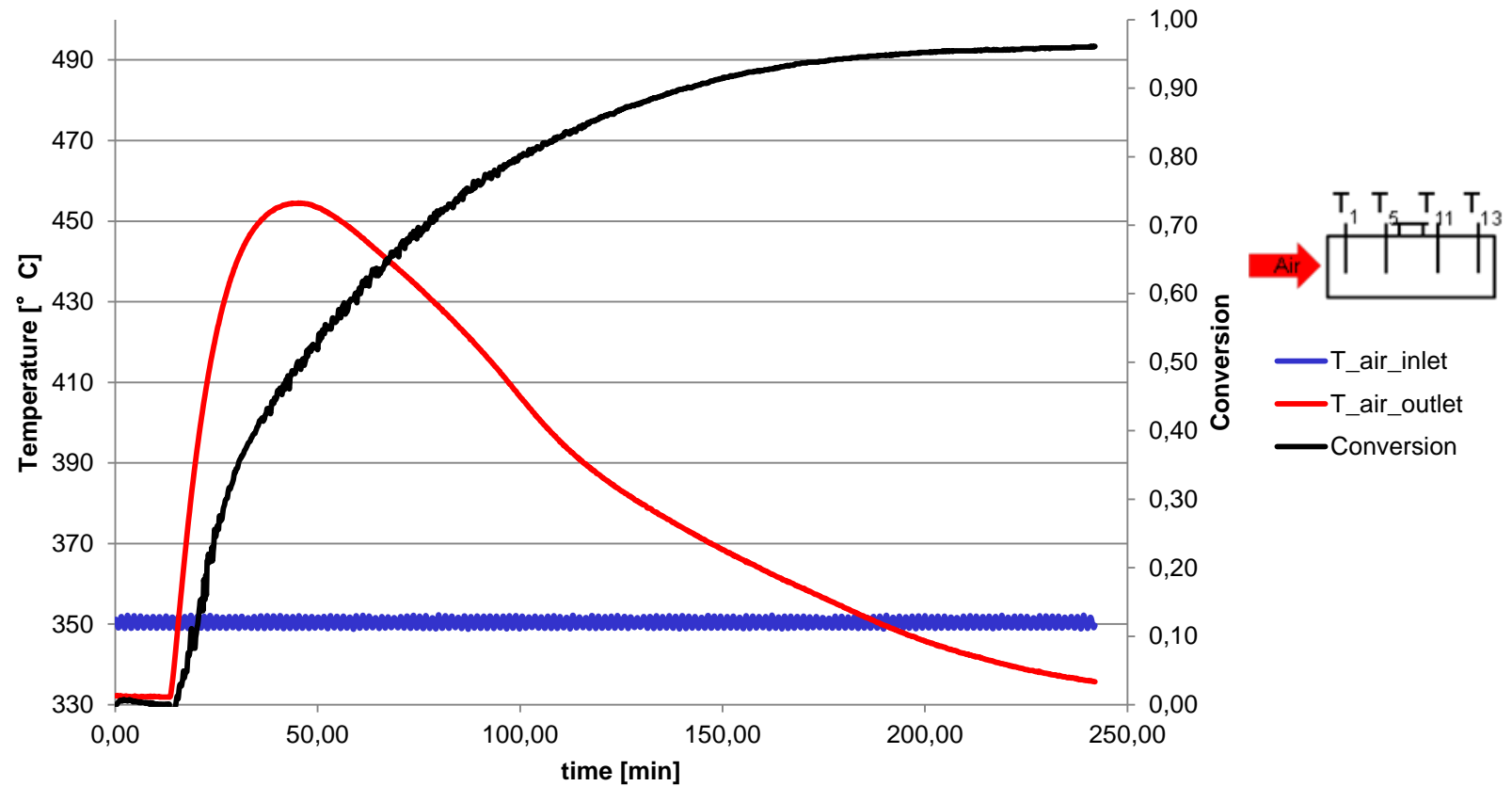
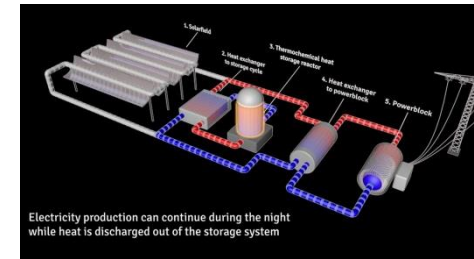
Buffer Storage Mode

dropping inlet temperature, hydration of CaO at 1 bar vapor



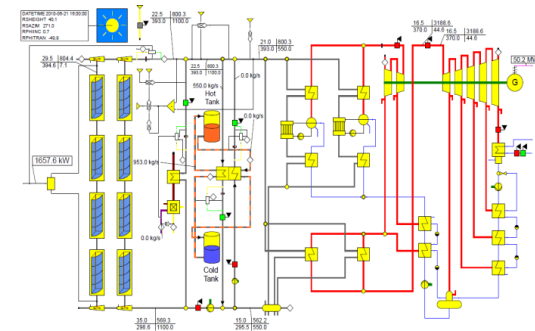
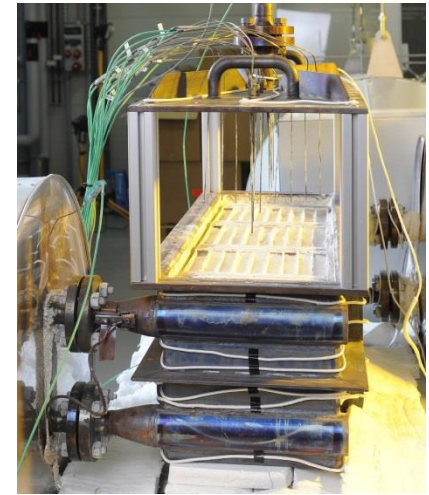
Heat Generation Mode

Hydration of CaO, starting temperature of 350° C



Summary and Outlook

- ✓ CaO / Ca(OH)₂ combines low material costs with high storage density
- ✓ Reactor for 25kg (10 kWh) and 10 kW in operation
- ✓ Charging at temperatures >400° C demonstrated
- ✓ Discharging at adjustable temperatures (400-600° C) and in different operation modes possible
- Development of integration strategies (CSP and other applications)
- Performance evaluation through system modeling
- Material modifications to improve conveyance



Thank you!



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